Socks without ribbing on the Pfaff/ Passap Duomatic 80

Material: any kind of sockyarn, 4-ply, 100 g

Bring the needles in WP:

	(pushers BB)
	(needles BB)
 	(needles FB)
I	(pushers FB)
Set carriage: $GX \leftarrow \rightarrow$	
BX ←→	

Tension: 1 number less than you knit your socks normally.

Normally I knit my socks with T 5 1/4, so I now choose T 4 1/4

K 1 row slowly, control if the yarn now is in every ndl* Repeat. Pull the needles with yarn in a little bit down.

Maybe it doesn't work at the first time. This CO is a little bit difficult... Doesn't matter, just try again! ;-)

Now set carriage: $BX \leftarrow \rightarrow$ GX

*K 1 row, control..., k 1 row, control... * Rep one more time.

Between every row pull the ndls with yarn in a little bit down – on BB and on FB. Now the CO is done!

Set carriage CX/CX, k RC 4, then change T to your normal T and knit in the round!

For a sock size 39/40 k RC 146 (or more if you want the cuff longer), work heel, k for the length of foot 136 RC, work toe. Weave in ends and you're done completely –

no more sewing!! ©

^{*}K 1 row, control if the yarn is in every other ndl